

ABSTRACT

The invention relates to an injection mould having
5 an ejector arrangement (1) comprising ejectors (7) which,
in parting of mould halves (2a, 2b) included in the
mould, are adapted to eject a component (15) formed
therein, and a pressure plate (30) for actuation of the
ejectors (7). The mould is characterised in that the
10 ejectors (7) in their non-actuated state are completely,
or essentially completely, received in ducts (3) formed
in a first of said mould halves (2a). The pressure plate
(30) has press pins (31) which, in parting of the mould
halves (2a, 2b), are adapted to apply a force to the
15 ejectors (7) to cause said ejection. The invention also
concerns an ejector arrangement of an injection mould
having such features, and an injection mould made up of
modules.

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25 Elected for publication: Fig. 2